



Detroit Speed
Brake Rotor Kit
1967-87 C10 Truck
P/N: 050403DS

The Detroit Speed Brake Rotor Kit offers dual 5 x 5" and 5 x 4-3/4" bolt pattern and comes with a Geomet coating. This 13" front brake rotor kit is designed for the DSE 1967-87 C10 truck SpeedMAX front suspension system and front Speed Kit that utilizes the DSE forged aluminum drop spindles with hub pack wheel bearings. This kit includes new brake caliper mounting bolts.



Item #	Description	Quantity
1	13" Dual Pattern Front Brake Rotor	2
2	Brake Caliper Mounting Bolts	4
3	Instructions	1

IMPORTANT:

All work should be performed by a qualified technician. Please read the entire set of instructions and fully understand all of the steps involved before beginning the project. Always make sure to wear the appropriate safety equipment for the job and properly support the vehicle. If you have any questions before, during, or after the installation, feel free to contact Detroit Speed by phone at (704) 662-3272 or by email at tech@detroitsspeed.com.

NOTE: Recommended brake components to be used with this kit:

- Front Caliper (RF) - Raybestos FRC11713N or AC Delco 18FR2246N
- Front Caliper (LF) - Raybestos FRC11714N or AC Delco 18FR2247N
- Front Brake Pads - Raybestos EHT1363H or AC Delco 17D1363CHF1
- Brake Hose – Raybestos BH38102 (1967-72 applications)
- Brake Hose (RF) – Raybestos BH38065 (1973-87 applications)
- Brake Hose (LF) – Raybestos BH 38066 (1973-87 applications)

Installation:

Once the brake rotors have been placed on the hub pack, install the brake caliper to the DSE drop spindle using the provided M14-2.0 x 40 flanged head hex bolts. They will thread into the brake caliper through the back side of the DSE spindle. Use high strength Red Loctite 262 on the threads of the bolts and tighten. Torque the caliper mounting bolts to 129 ft-lbs. Repeat this process for the opposite side of the vehicle (Figure 1). **NOTE:** The hardware included in the kit are yellow zinc plated instead of a black finish as shown in the pictures below.



Figure 1 – Final Install

If you have any questions before or during the installation of this product, please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272

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