



Detroit Speed, Inc.
Billet Aluminum Steering Wheel Adapter
Various
P/N: 092565 & 092566

The Detroit Speed Inc., steering wheel adapter is made for 6 bolt pattern steering wheels. They fit 1969-91 GM steering column shafts as well as Ididit or Flaming River columns with GM style shafts. The correct M5 flat head screws to match the metric taper on the steering wheels are also included. The hub is 2.5" tall and is light weight at about 1 lbs. They are offered in either natural aluminum or black anodize finish.



P/N: 092565

Item	Part Description	Quantity
1	Steering Wheel Adapter (Natural or Black Anodize)	1
2	Horn Button Wire with Terminal	1
3	M5-0.8 x 16mm Flat Head Torx Drive Screws	6
4	Instructions	1

Installation Instructions

1. To begin installation, remove the horn button cover from the steering wheel to gain access to the steering wheel nut (Figure 1 on the next page).



Figure 1 – Remove Cover

2. Remove the steering wheel nut from the steering column. Save this hex nut to be re-installed later (Figure 2).



Figure 2 – Remove Steering Wheel Nut

3. Using a steering wheel puller kit, install the bolts into the 2 threaded holes at the 9 and 3 o'clock positions (Figure 3).



Figure 3 – Install the Steering Wheel Puller

4. Pull the steering wheel off the tapered splined shaft on the steering column. Locate the male piece of the horn cam on the steering column. It should be located at the 10:30 position with the wheels straight (Figure 4).

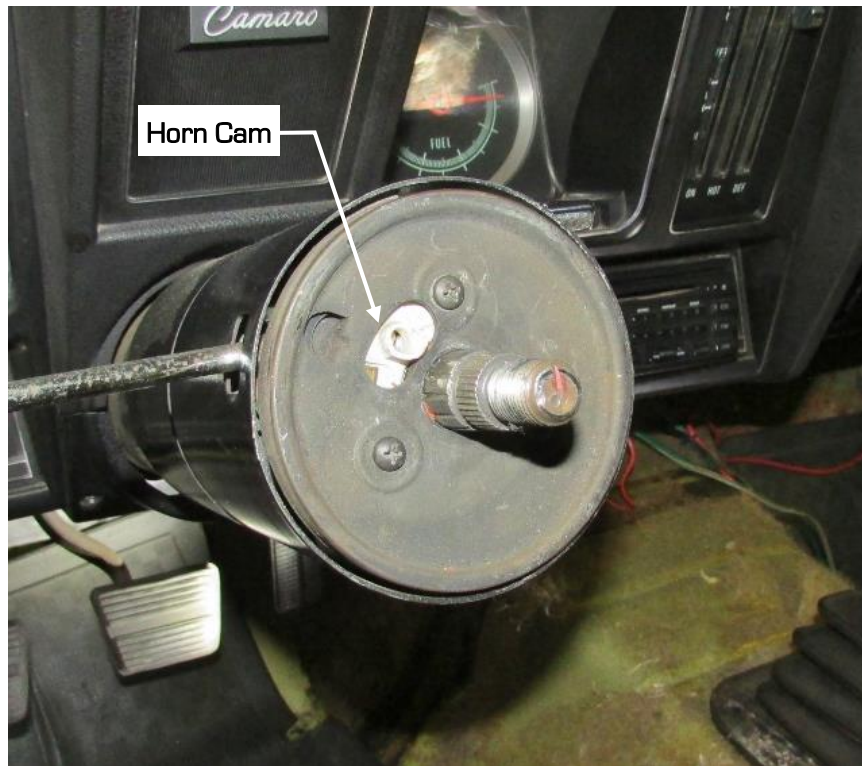


Figure 4 - Locate Horn Cam

5. If there are any spring loaded relay pins or wires, remove them from the horn cam on the column. Install the provided horn relay wire into the male piece of the horn cam on the steering column. Compress the spring on the wire until the tab on the black sleeve lines up with the groove on the horn cam. Twist the sleeve to the right until it locks in place in the horn cam (Figure 5).

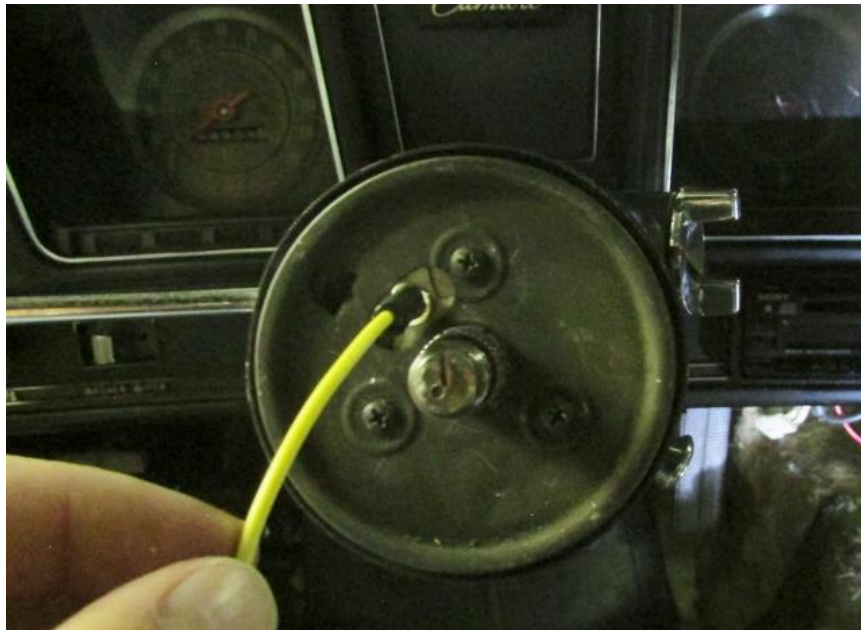


Figure 5 - Install Horn Wire

6. Place the Detroit Speed steering wheel adapter over the steering column by aligning the horn cam hole with the adapter. Make sure the splines are lined up so the horn relay wire passes straight through the steering wheel adapter (Figure 6).

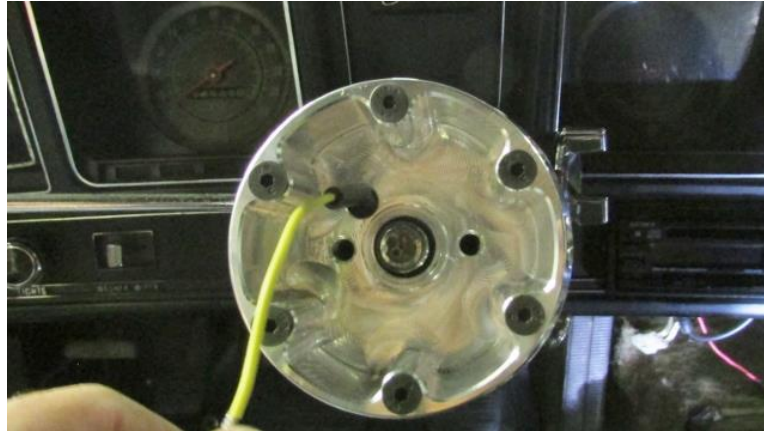


Figure 6 - Install Steering Wheel Adapter

7. Re-install the hex nut that was removed in Step 2 back onto the steering column. Use Blue Loctite 242 on the threads and torque to 35 ft-lbs.
8. The steering wheel can now be installed onto the steering wheel adapter. Install the 6 provided M5-0.8 x 16mm flat head Torx drive screws to attach your steering wheel to the steering wheel adapter.
9. Push the other end of the horn relay wire into the spade protruding from the back of the horn button. The center spade is for the horn relay wire and the other spade is for a ground wire (Figure 7).



Figure 7 - Horn Button

10. Push the horn button on an angle into the steering wheel. Your installation is now complete.

If you have any questions before or during the installation of this product please contact Detroit Speed Inc. at tech@detroitsspeed.com or 704.662.3272

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