



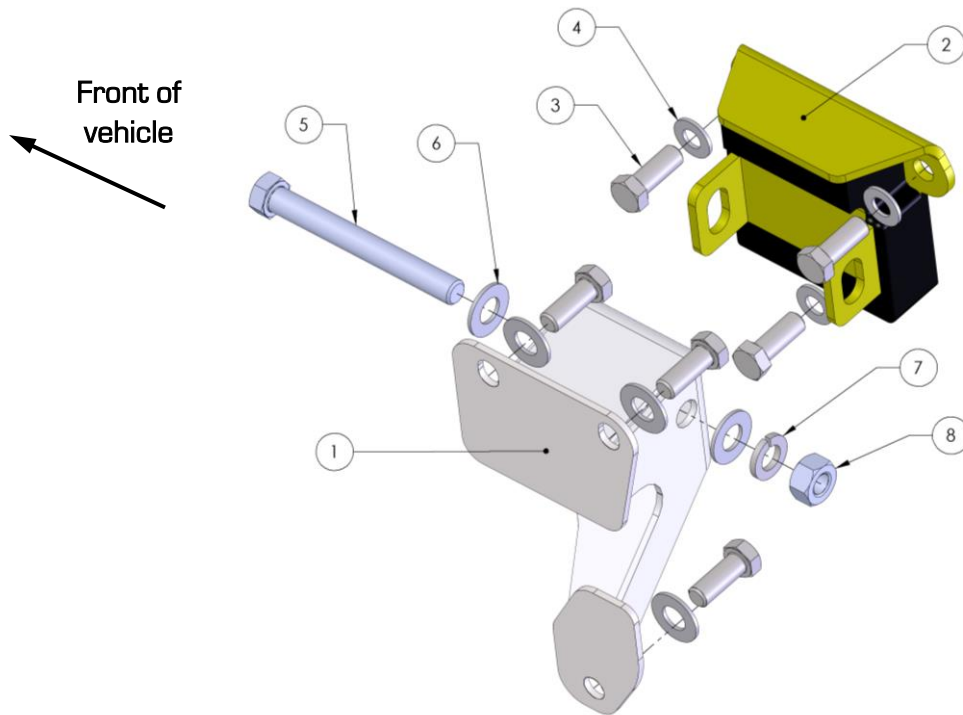
Detroit Speed
SBC Engine Mount Kit
Detroit Speed Chevy II Frame
P/N: 060415DS

The Detroit Speed SBC Engine Mount Kit will provide you with an ideal mounting solution for mounting your SBC into the DSE Chevy II Frame Assembly.



Item	Description	Quantity
1	Frame Stand, LH & RH	2
2	Polyurethane Engine Mounts	2
3	3/8"-16 x 1" L Hex Head Bolt	12
4	3/8" Flat Washer	12
5	7/16"-14 x 3-3/4" L Hex Head Bolt	2
6	7/16" Flat Washer	4
7	7/16" Lock Washer	2
8	7/16"-14 Nut	2

Fastener Torque Specifications	
Application	Torque (ft-lbs.)
Engine Mount to Block	35
Frame Stand to Crossmember	35
Engine Mount to Frame Stand	45



1. Mount the Polyurethane Engine Mounts to the engine using the provided 3/8"–16 x 1" L Hex Head Bolts and a 3/8" Flatwasher. Torque the bolts to 35 lbs-ft. Use High Strength Red Loctite (P/N: 262) on these bolts when installing.
2. Install the Frame Stand on the crossmember using the provided 3/8"–16 x 1" L Hex Head Bolts and Flatwashers. Torque the bolts to 35 lbs-ft. Use High Strength Red Loctite (P/N: 262) on these bolts when installing. **NOTE:** The Frame Stands are different from driver to passenger side. See Figures 1 and 2 below for reference.



Figure 1 – Driver Side Frame Stand



Figure 2 – Passenger Side Frame Stand

3. Place the engine into the frame and insert the 7/16"–14 x 3-3/4" L Hex Head Bolt and a 7/16" Flatwasher through the frame stand and the Polyurethane Engine Mount. Once the bolt is inserted, thread the 7/16"–14 Nut onto the bolt along with a 7/16" Lock Washer and torque to 45 lbs-ft.

If you have any questions before or during the installation of this product, please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272