



Detroit Speed
#7 to Female -6 90 degree Bent Tube for Return Hose
P/N: 091602DS

The Detroit Speed #7 to Female -6 90° Bent Tube for Return Hoses is required when using the DSE power steering hose kit and replacing the plastic nipple on an integral reservoir with 1/4" to male -6 AN.



1. Loosely install the 90° -6 AN fitting onto the Hardline or outlet fitting.
2. Carefully heat a section of heat shrink tubing onto the barbed end of the fitting. Position the heat shrink to cover the actual barb. **NOTE:** Although the hose will adequately seal by using the hose clamp and cover, the heat shrink tubing allows for a tighter seal between the return hose and the reservoir barbed fitting.
3. Loosely install the return hose onto the reservoir's barbed fitting using the hose clamp and cover.
4. Securely tighten the 90° -6 AN fitting onto the Hardline or outlet fitting. Then securely tighten the hose clamp onto the reservoir's barbed fitting. **NOTE:** Prevent the hoses from twisting while tightening the fittings.
5. Install and tighten all other power steering system lines.
6. Remove the trapped air in the steering system.
 - a. After filling the system with power steering fluid, raise and support the front of the car.
 - b. Verify that the engine is turned off.
 - c. Slowly turn the steering wheel from full left lock to full right lock. **NOTE:** Avoid hard steering input into full lock positions.

- d. Check the fluid level and maintain it at the “full” mark or 1/2” to 3/4” above the reservoir inlet fitting.
- e. Repeat Steps 2.c through 2.d three to four times.
- f. Start the engine and repeat Steps 2.c through 2.e three to four times.
- g. Turn the engine off and recheck the fluid levels.

If you have any questions before or during the installation of this product, please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272.

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