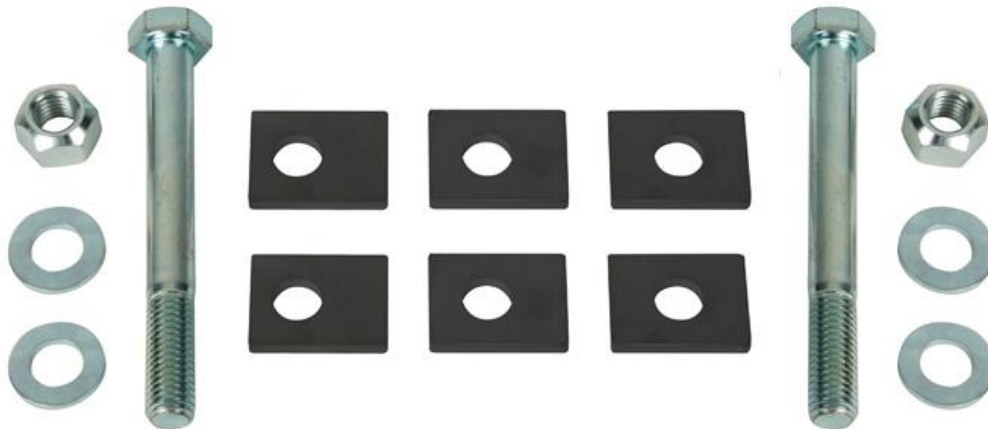




Detroit Speed
Front Caster Kit
2010-15 Camaro
P/N: 031730DS

The Detroit Speed 2010-15 Camaro caster kit allows the front caster to be adjusted in a secure, repeatable manner.



Item	Description	Quantity
1	Caster Slug, 0	2
2	Caster Slug, 1/8"	2
3	Caster Slug, 1/4"	2
4	M14 x 120 Hex Bolt	2
5	M14 Lock Nut	2
6	M14 Washer	4
7	Cut Template	1
8	Instructions	1

Instructions:

1. With the car safely up on jack stands remove the front wheels.
2. Disconnect the forward-most control arm bolt at the frame and let the control hang down.
3. Use the included template to slot the control arm mounting point on both sides of the frame.
4. Once the slots are complete insert the desired caster slug in the outboard side of the frame mount. A "0" slug will keep the stock caster. Using a 1/8" or 1/4" slug to shift the control arm mounting point forward will increase positive caster. Flipping the slugs around to shift the mounting point rearward will decrease positive caster.

5. Once the slugs are selected use the supplied M14 bolt, washers, and locknut to re-attach the lower control arm. Torque the nut to 37 ft/lbs. +150°.
6. Repeat the above procedure for the other side of the vehicle.
7. Put the front wheels back on and torque the lug nuts to proper OEM specs.
8. We recommend increasing the caster some while also keeping both sides as equal as possible.



Picture shows installation on the passenger side.

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