



Detroit Speed
Fuel Pump Access Panel Kit
P/N: 080402DS

The DSE Fuel Pump Access Door kit has been designed to allow easy access to service or replace a modern electric fuel pump assembly that is top-mounted in a fuel tank. This kit has a bolt on cover to be located above the fuel pump. The inner opening clearance is 9" x 9" and includes a 1/4" thick steel weld plate with tapped holes and a 1/8" thick black anodized aluminum cover with stainless button head mounting bolts. The panel is usually installed in the truck pan directly above most fuel tanks.



Item	Description	Quantity
1	Fuel Pump Access Panel Cover	1
2	Fuel Pump Access Panel Tap Plate	1
3	1/4"-20 Button SS Screw	16
4	Instructions	1

Installation Instructions:

1. Determine the fuel pump center by drilling small 1/8" to 1/4" sight holes. The fuel pump panel inner cutout is 9" x 9" so you can drill several centering holes if necessary to find perfect center. **NOTE:** If you are installing this kit in a 1967-69 F-Body with the DSE QUADRAlink installed, the tap plate cutout can be centered in the trunk pan and the opening at the front side will be located 5" from the back of the weld-in crossmember. See Figure 1 on the next page.

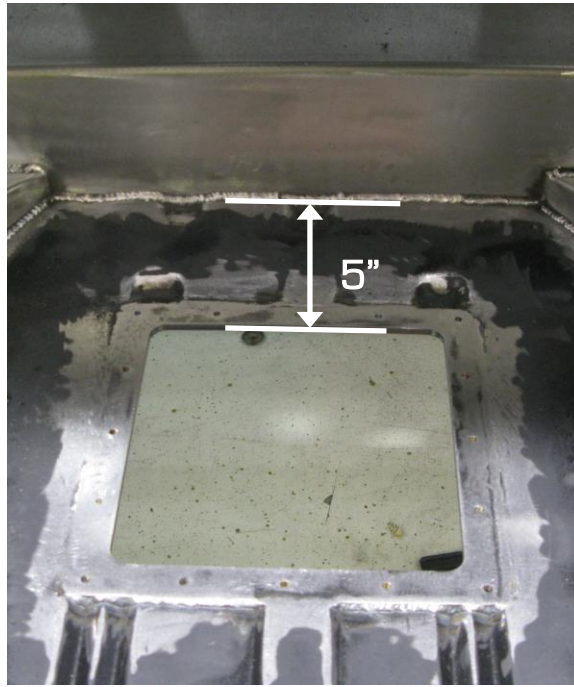


Figure 1 - 1967-69 F-Body w/QUADRAlink

2. Once center is found mark that hole and use it for reference to position the tap plate. The tap plate can be installed in several ways depending on the installers preference. It can be installed above or below the vehicle surface, and can be perimeter welded or plug welded. The pictures in Figure 2 below shows it installed below the vehicle trunk pan surface. Either way, use the tap plate as a pattern for the cutout.

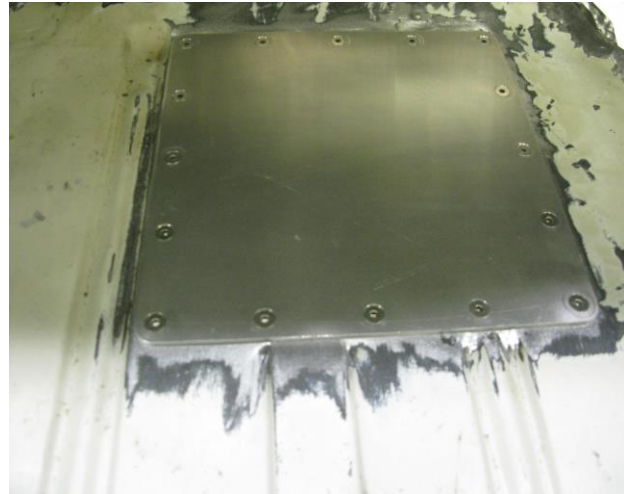


Figure 2 - Installed below the trunk pan

3. The kit includes 16 stainless steel 1/4" Button Head Screws to attach the cover after the tap plate is fully welded. Use anti-seize on the stainless steel screws.

If you have any questions before or during the installation of this product, please contact Detroit Speed at tech@detroitsspeed.com or 704.662.3272

Legal Disclaimer: Detroit Speed is not liable for personal, property, legal, or financial damages from the use or misuse of any product we sell. The purchaser is solely responsible for the safety and performance of these products. No warranty is expressed or implied.