Detroit Speed, Inc.
Mini-Tub Trunk Closeout Kit
P/N: 040112

The Detroit Speed Inc. Mini-Tub Trunk Closeout Kit is a complimentary product to the Detroit Speed Mini-Tubs or QUADRALink™ kit. This kit was designed to be installed to give additional exhaust clearance between your wheels and around the front of your fuel tank. This kit includes 2 oversized closeouts that can be trimmed to fit in the trunk pan and welded in place. This kit is recommends when installing 3" diameter exhaust system.

Installation:

1. Once you have the Detroit Speed Mini-Tubs or QUADRALink installed, position the trunk closeouts into the trunk area of your vehicle. Detroit Speed recommends placing them up against the back side of the upper shock crossmember and against the inside of the rear framerails. **NOTE:** If you have not installed your upper shock crossmember yet, tack weld the trunk floor to the shock crossmember for now.

2. Locate the closeouts in the trunk floor to make them as large as possible and level with the top surface of the upper shock crossmember.

3. Cutout the front corners of the trunk floor area where the closeouts will be installed. **NOTE:** You will need to trim the back side of the upper shock crossmember where the closeouts will be located (Figure 1 on the next page).

4. The closeouts are oversized to fit various applications so you will need to trim them to fit your trunk floor.

5. Locate the closeouts into the trunk area and weld them in place. Finish weld the trunk floor to the upper shock crossmember if necessary (Figure 2). Grind smooth for a clean finish.

Figure 1 – Bottom Side of Trunk Closeouts

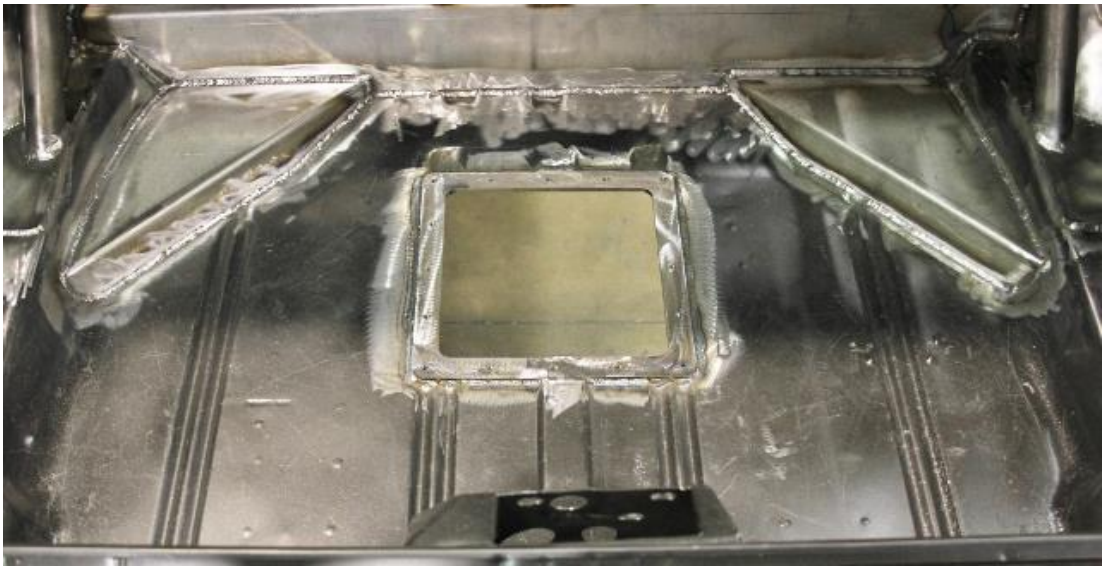

Figure 2 – Mini-Tub Trunk Closeouts on 1969 Camaro

If you have any questions before or during the installation of this product please contact Detroit Speed at tech@detroitspeed.com or 704.662.3272

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